

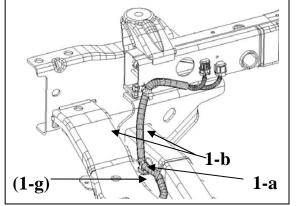
# **GENUINE PARTS**

# **INSTALLATION INSTRUCTIONS**

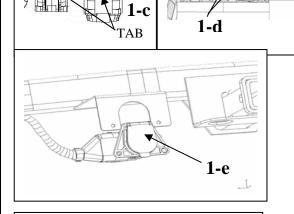
1. DESC	ΒΙΡΤΙΛ	N: 7 Pin Trailer Harness Kit			
2. APPLICATION:		N: FRONTIER	FRONTIER		
		Caution	Caution		
<u>Trailer Brakes</u> The vehicle wiring provides circuits for trailer brakes but does not provide power. Electr Power for Operation of Trailer brakes requires installation of additional components:					
		<ol> <li>Jumper harness Part Number 24167 7S000</li> <li>Trailer brake controller unit – Available fr</li> </ol>			
3. PART	NUMBI	E <b>R:</b> 999T8 BR020			
4. KIT C	ONTEN		- 1		
Item	Qty	Description	Part Number	Service Part Number	
Α	1	Harness Jumper	999T8 BR001	N/R	
В	2	M6 bolt	01121-0062U	N/R	
С	2	M6 nut	89-18106-2A	N/R	
D	1	Installation Instructions Replacement Template	999V2 AW000	N/R	
Ε	1	Relay Jumper	999T8 BR300	N/R	
F	1	Urethane tape	999T8 BR100	N/R	
G	2	Small Tie-strap	999T8 BR200	N/R	
Н	1	Relay (brown)	25230 79964 or 79963	N/R	
Ι	2	Relay (blue)	25230 79915 or 79917	N/R	
J	1	Large Tie-Strap	N/R	N/R	
and the second s	A		F G	і 💭 🛖 н	
5. TOOL	S REQU	JIRED:			
<ul> <li>10mm socket wrench</li> <li>10mm combo wrench</li> <li>Screw-driver</li> </ul>					
6. INSTA	LLATI	ON PRECAUTIONS / NOTES:			
<ul> <li>2) Se</li> <li>3) Af</li> <li>co</li> <li>4) Ch</li> </ul>	t ignition fter the co nnectors	hicle on flat level ground. to off position. onnectors are securely latched together, confirm they r to the frame tabs, or tie wrap if necessary to assure the all vehicle lighting systems are functional and use a te	e connectors will not rattle.		

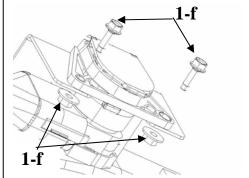
## **INSTALLATION INSTRUCTIONS**

#### 7. INSTALLATION PROCEDURE



# Chassis Harness



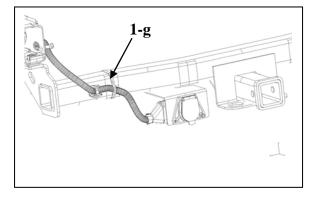




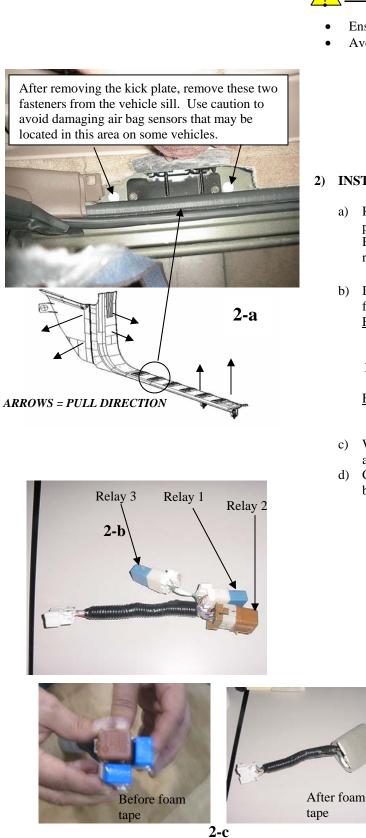
#### 1) INSTALL THE 7 PIN TRAILER HARNESS KIT

a) Attach the brown clip.

- b) Route the jumper between the hitch assembly and the bumper as shown then attach the second clip to the frame.
- c) Remove the two dummy plugs from the inline on the chassis side (already in the truck). Using a screw-driver, push the tab in and slide the plug out.
- d) Connect the inline connectors (make sure the connectors are fully inserted and secured).
- e) Slide connector onto the bracket and align connector holes with bracket holes.
- f) Using the (2) M6 bolts, secure the connector to the bracket as shown. Make sure the nuts are on the hidden side of the bracket and the bolts are in the visible side. (torque of 5-7Nm)
- g) Use Large Tie Strap band to fasten bundle to the Hitch as indicated.



# **INSTALLATION INSTRUCTIONS**



#### Caution:

- Ensure that ignition is off.
- Avoid the airbag side sensor located under the kickplate

#### 2) INSTALL RELAY JUMPER

- Remove the kick plate and side trim located in the front passenger side by pulling following the arrows direction.
   Remove and save the two white clips from the vehicle sill for reinstallation in step 2-h.
- b) Insert the relays in the relay sub harness as shown and as follows:

For Manual Transmission: Install relays 1, 2, and 3 (one brown & two blue)

Note: branch for relay 3 is marked with white tape

For Auto Transmission:Install only relays 1 and 2<br/>(one brown & one blue)

- c) Wrap the branches together with foam tape as shown. Wrap all, even if relay 3 is not there (for auto trans.)
- d) Connect the relay jumper connector to the inline behind the bracket. (inline connector is taped back, break the tape)

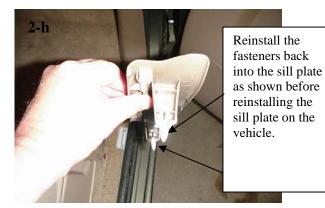
### **INSTALLATION INSTRUCTIONS**



With AMP: Secure to harness above lower connector.



Without AMP: Secure to lower bracket opening.



2-f

- e) Secure the relay bundle as shown in photos.
- f) Use Small Tie Strap provided. Attach the relay bundle to the bracket based on the following options (with or without AMP) see pictures.
- Push excess sub harness away from kick plate. g)
- Reinstall the kick plate and side trim. Make sure they are h) secured by the clips. (clips maybe stuck in the holes, therefore remove them prior to reinstalling the kick plate. Caution: Do not damage side airbag sensor while removing the clips.



#### Trailer Brake Electrical Connector Location 3)

- a) The connector for the controller unit jumper is located in the steering column area, beside the diagnostic connector. This branch is taped back, break the tape to access the connector.
- For trailer brake function, install trailer brake controller using b) controller manufactures instructions and the adapter harness specified in the application notes. Plug the adapter harness to the vehicle connector shown in the photo.

#### 4) Function check

Visual check vehicle lighting functions for brake lights, turn, a) tail and backup. Test light, check power to trailer connector for brake light, turn signal lights and tail lights, and to trailer brake circuits if trailer brake controller was installed.